

Lawrence Livermore National Laboratory

Future Linear Collider R&D for detector and accelerator



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LLNL has a successful history of partnering with the HEP labs to bring engineering capabilities to DOE HEP projects.



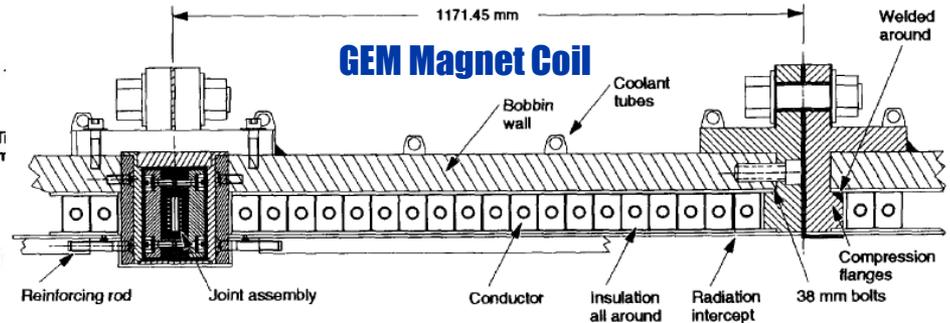
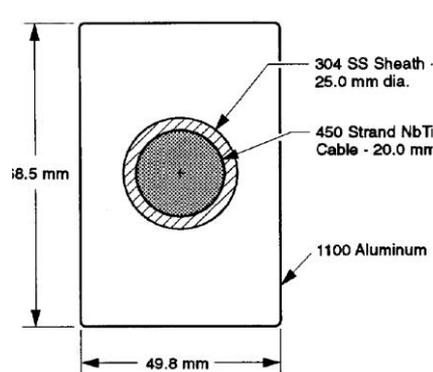
- The Large Hadron Collider is running well and opening up a new era in particle physics
- A lepton linear collider is the logical next step to understand the particles discovered at LHC in detail
- LLNL partnering with HEP for over a decade on this R&D project
 - first with SLAC on the Next Linear Collider R&D
 - Then directly with the Global Design Effort of the International Linear Collider

Big Magnets for detectors are an LLNL specialty

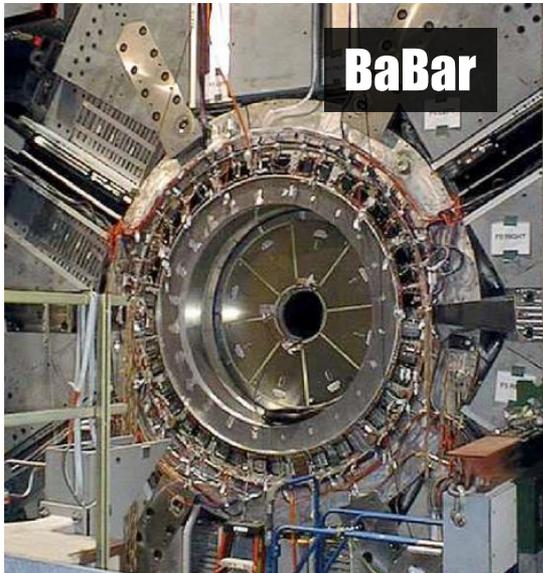
MFTF Magnet



GEM Conductor



BaBar

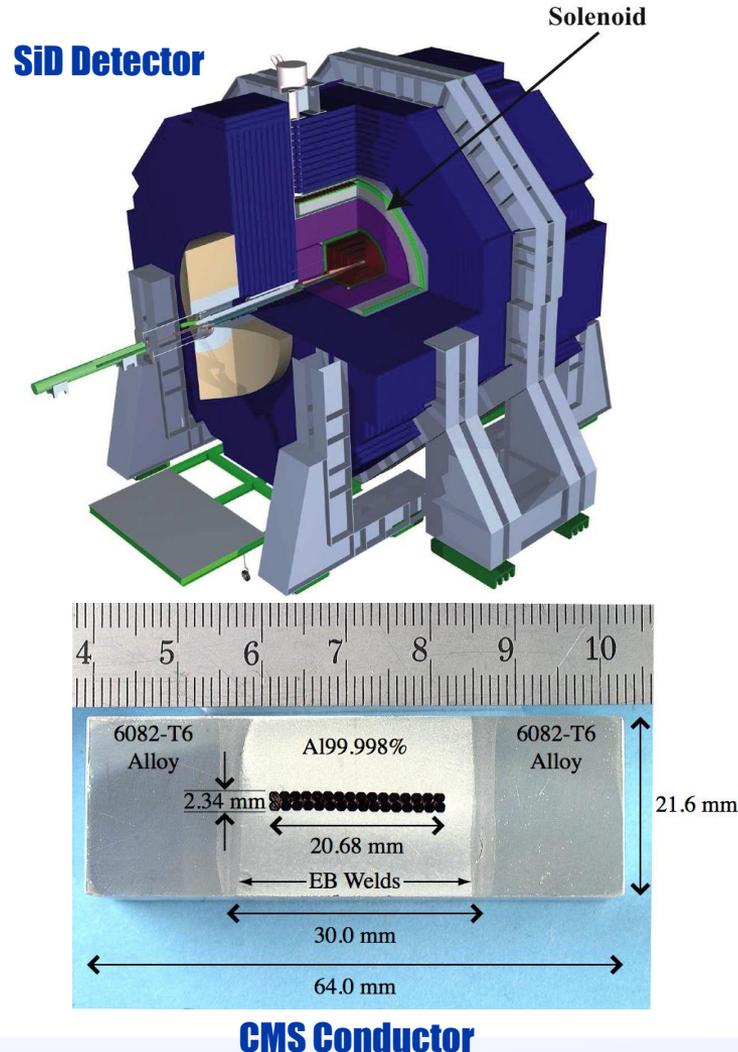


Phenix



- LLNL entered the field of HEP with the design of the GEM magnet for SSC
- Designed, fabricated and installed the superconducting magnet for BaBar at PEP-II
- Designed, fabricated and tested the normal conducting Phenix magnet at RHIC

ILC Detector Superconducting Solenoid – a \$200M subsystem and major cost driver



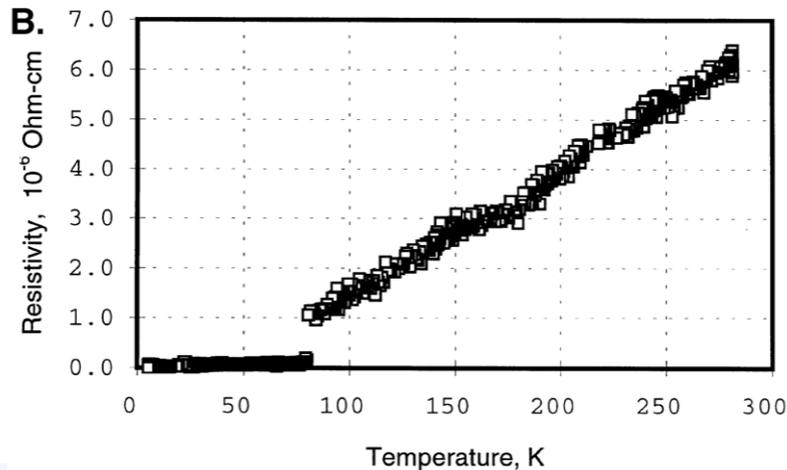
- Solenoid magnet is the most expensive subsystem in a future ILC detector
- CMS magnet is the closest equivalent to what SiD would require
- CMS conductor fabrication required an expensive and convoluted process
 - Rutherford NbTi cables co-extruded with pure aluminum stabilizer
 - Stronger aluminum alloy electron beam welded on both side for structural strength
- Cost reduction requires better materials and/or fabrication processes
 - New materials are available since the CMS magnet was designed
- Better conductors can lead to energy storage systems for alternative energy

Novel Material: Aluminum-Carbon Nanotube (Al-CNT) Composite

- Can produce very strong composites
 - H. Choi et al., J. Mater. Res., Vol. 24, No 8, Aug 2009

Materials	Grain size (nm)	Density (g/cc)	Young's modulus (GPa)	Yield strength (MPa)	K_{IC} (MPa-mm ^{1/2})
Starting aluminum	40,000 ± 2,000	2.693	70.063	40	8.21
Aluminum milled + hot-rolled	152 ± 13	2.68	70.02	262	33.22
Al/MWNT 1.5 vol% milled + hot-rolled	154 ± 17	2.67	82.54	386	41.74
Al/MWNT 3.0 vol% milled + hot-rolled	157 ± 11	2.67	95.13	483	50.05
Al/MWNT 4.5 vol% milled + hot-rolled	151 ± 15	2.65	110.05	610	60.79

- Exceptional electrical conductivity at low T
 - C.L. Xu et al., Carbon 37 855-858

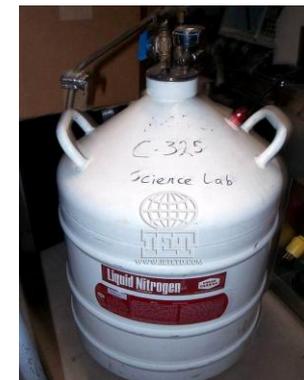
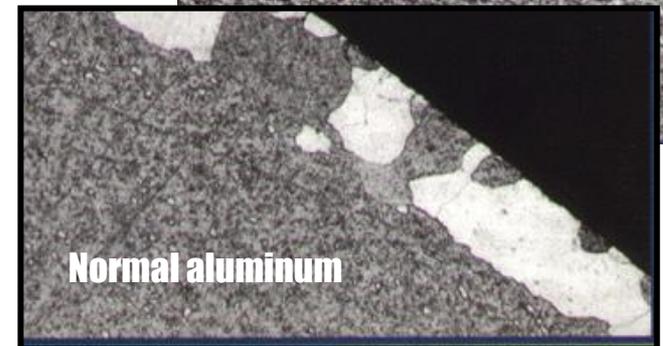
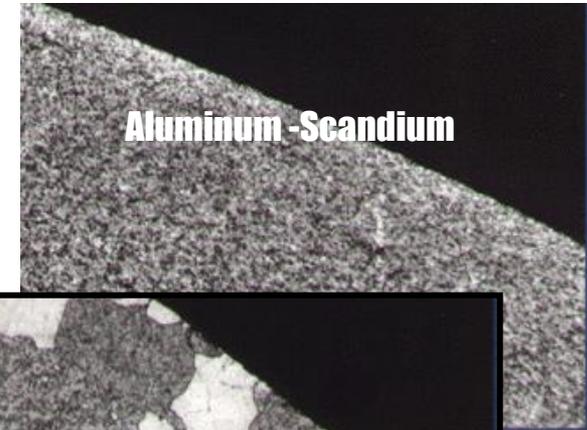


- We obtained six Al-CNT samples made by three different recipes from the Korean group of H. Choi et al.



Preparing to test material for electrical properties at Helium (4K) and Nitrogen (77K) temperatures

- Candidate material must have both strength and good thermal conductivity at 4K
 - Preparing to test materials at 4K and 77K
 - Aluminum – Carbon Nanotube
 - Pure aluminum with grain refiners
 - Aluminum-Boron
 - Aluminum-Titanium
 - Aluminum-Scandium (most potent grain refiner)
- Test setup being prepared



Our long term goal: to design a simpler, cheaper magnet around these new materials

- First: characterize the new materials strength and electrical properties
- Next: determine
 - Conductor configurations
 - Extrusion process parameters
 - Fabrication techniques
- Lastly: Manufacture prototypes
 - Measure performance characteristics

**superconductor – stabilizer
Extrusion process for CMS**



**E-beam welding of the support
pieces to the CMS conductor**



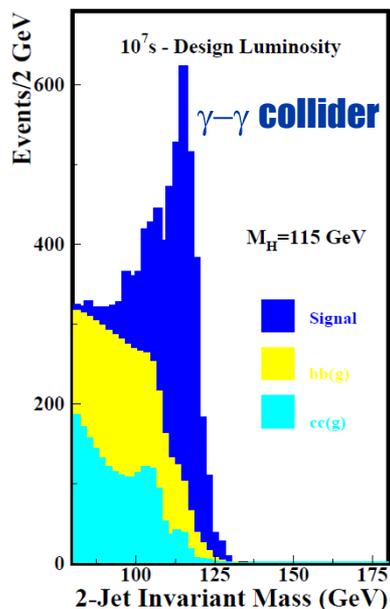
Accelerator R&D

The early years (1995-2004)

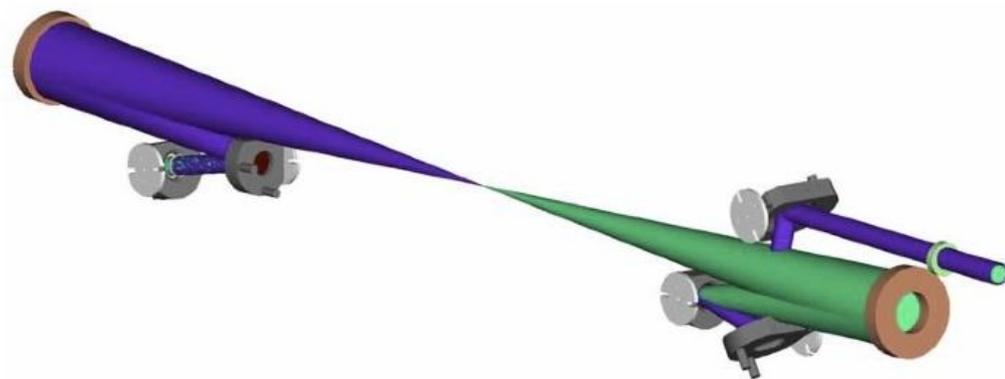
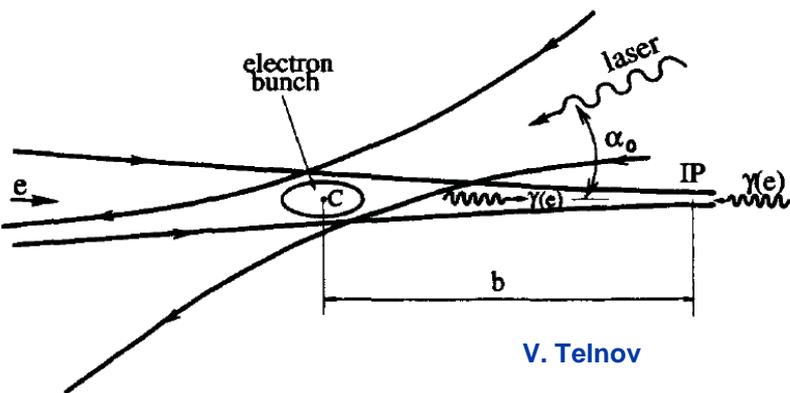
Next Linear Collider



We developed the technology and physics case for the NLC photon collider option



- Photon-photon collisions open the possibility of seeing the Higgs in direct production
 - Sensitivity to all virtual charged particles at all mass scales
- Requires intersecting every electron bunch with a 1 Joule laser pulse inside the detector ~ 1 mm away from the interaction point
 - Laser based on technology for Inertial Confinement Fusion
 - Optical system designed to fit within the detector



We based our design around the MERCURY laser which had the power and repetition rate that we needed.

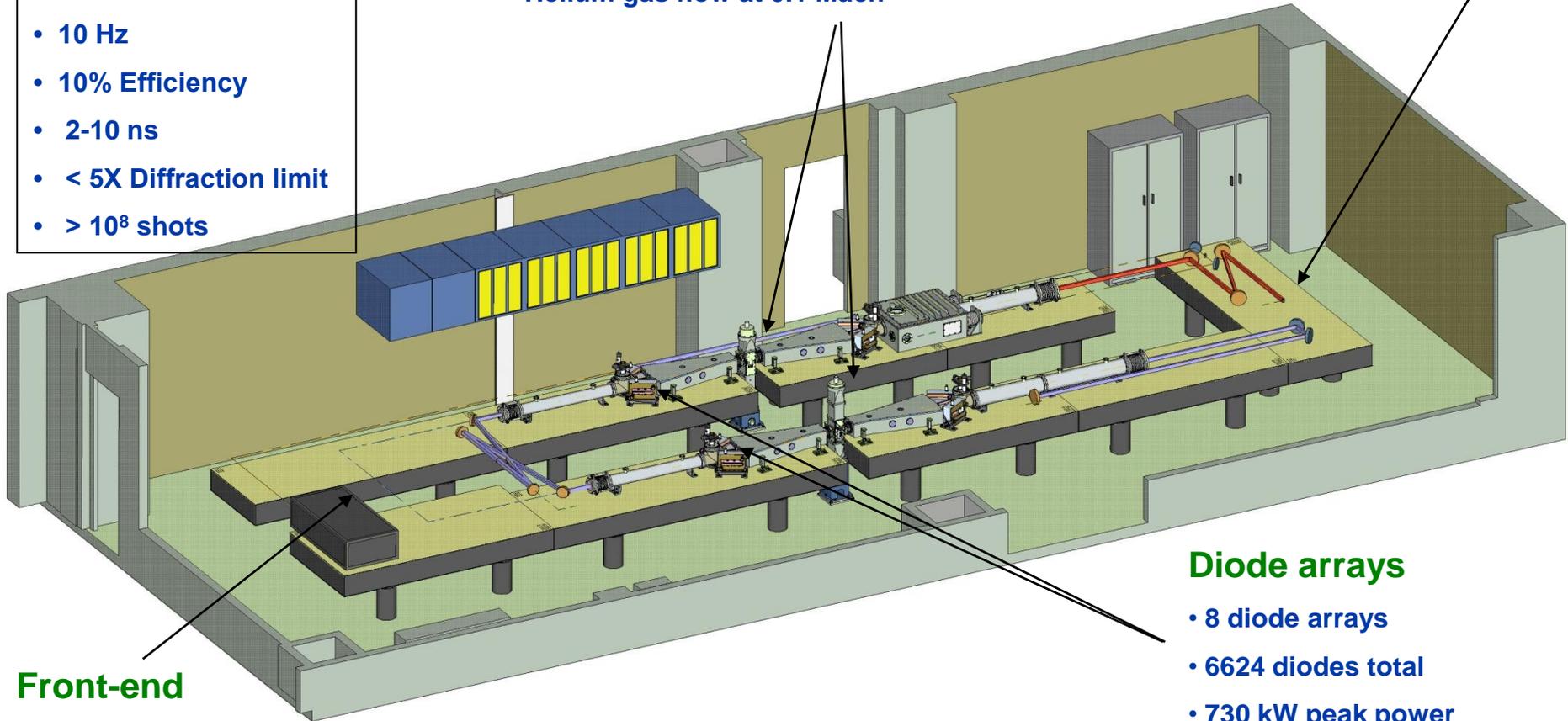
Goal:

- 100 J
- 10 Hz
- 10% Efficiency
- 2-10 ns
- < 5X Diffraction limit
- > 10^8 shots

Gas-cooled amplifier heads

- Helium gas flow at 0.1 Mach

Output



Front-end

- 300 mJ

Diode arrays

- 8 diode arrays
- 6624 diodes total
- 730 kW peak power

Pulsed power technology was our main contribution to the Next Linear Collider (1999-2004)

- Developed a solid-state modulator based on Integrated Gate Bipolar Transistors (IGBTs) to drive 8 NLC klystrons
 - Swapable circuit boards for soft failure modes and easy replacement
 - High power conversion efficiency



Metallurgical expertise was brought to bear to understand the failure of the SLC positron target

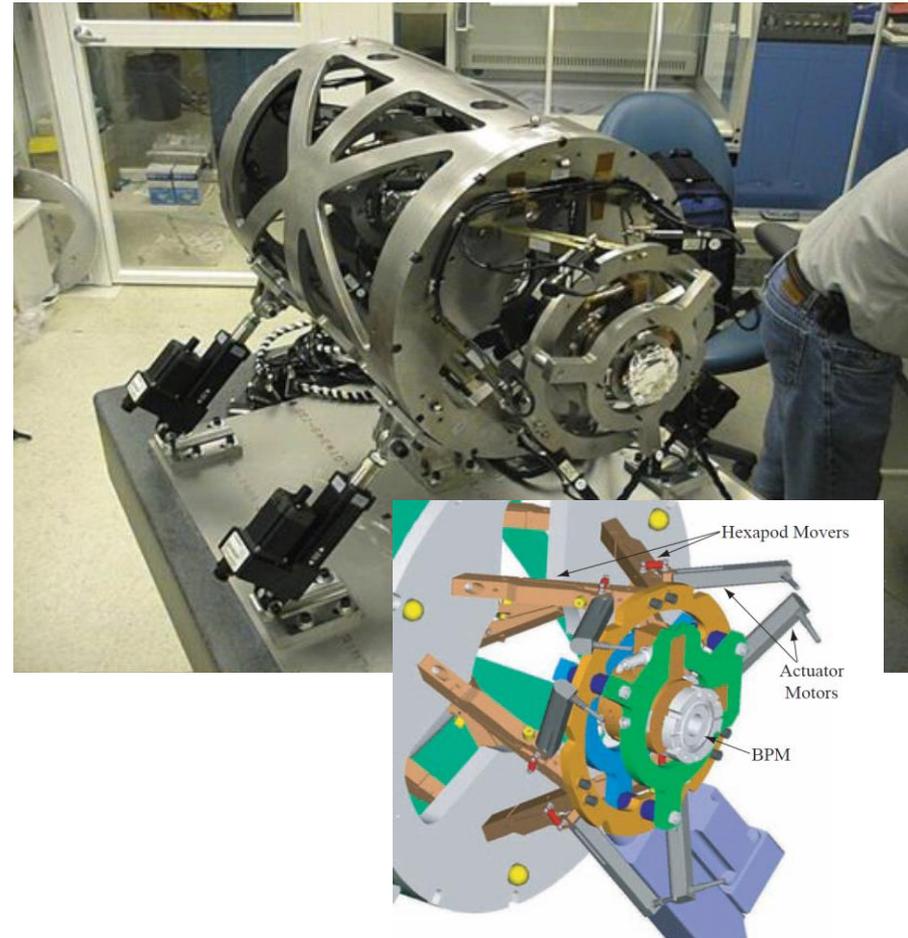
- Energy deposition causes shockwaves in the material
 - If shock exceeds strain limit of material chunks can spall from the face
- The SLC target showed spall damage after radiation damage had weakened the target material.
- Calculation had predicted no problems
- LLNL studies showed that the Tungsten-Rhenium material had been sintered
 - Lower tensile strength than thought

SLC Positron Target Exit Face



Precision engineering used to create ultra-stable beam position monitors

- Colliding Nanometer beams was a challenge for NLC.
 - Testing the stabilization schemes required the existence of nanometer precision beam position monitors
- We created a precision alignment frame to hold three cavity BPMs steady
 - Rigid frame creates a system resistant to vibration.
 - Hexapod flextures allow 6D adjustment within a small range.
- Achieved world record system performance of 16 nm



After the RF technology shoot-out (2004) we reoriented our efforts for the superconducting technology

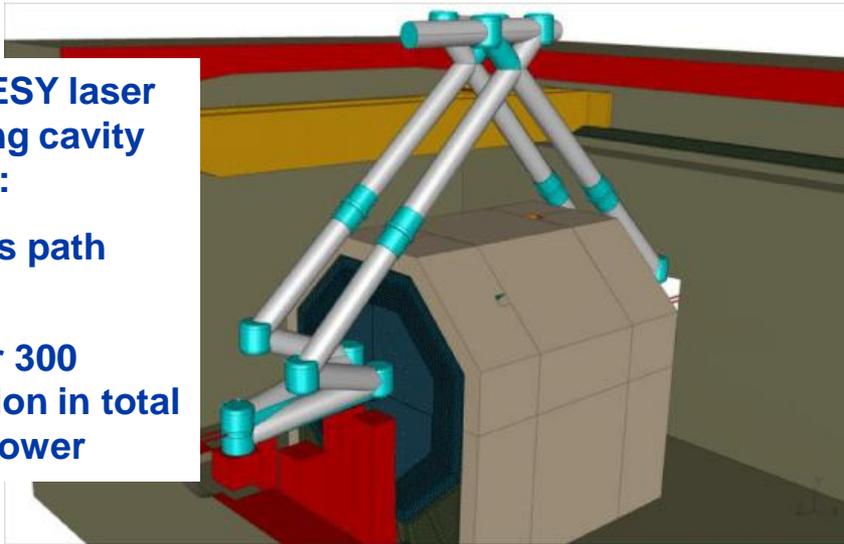
- The different time structure of the beam between X-band and super-conducting has many engineering implications:
 - X-band – bunch trains at 120 Hz
 - Bunch trains of 100 bunches with 2.8 ns separation
 - 300 ns total train length
 - Superconducting – bunch trains at 5 Hz
 - Bunch trains of 2820 bunches with 337 ns separation
 - 1 ms total train length
- Impacts on the:
 - Target design
 - Modulators to power the klystrons
 - Photon collider technology



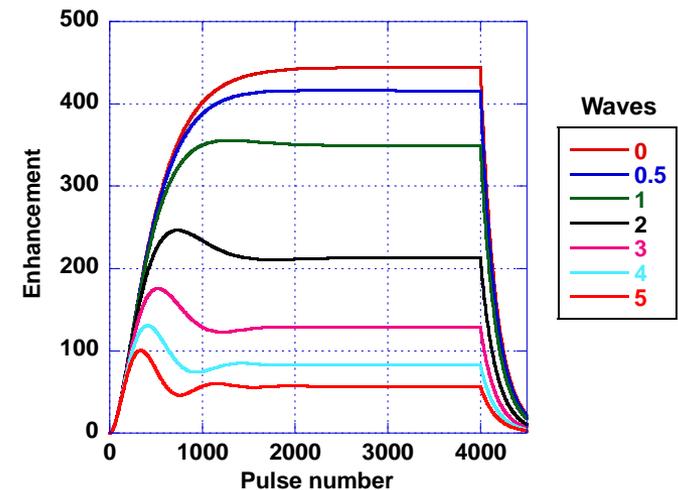
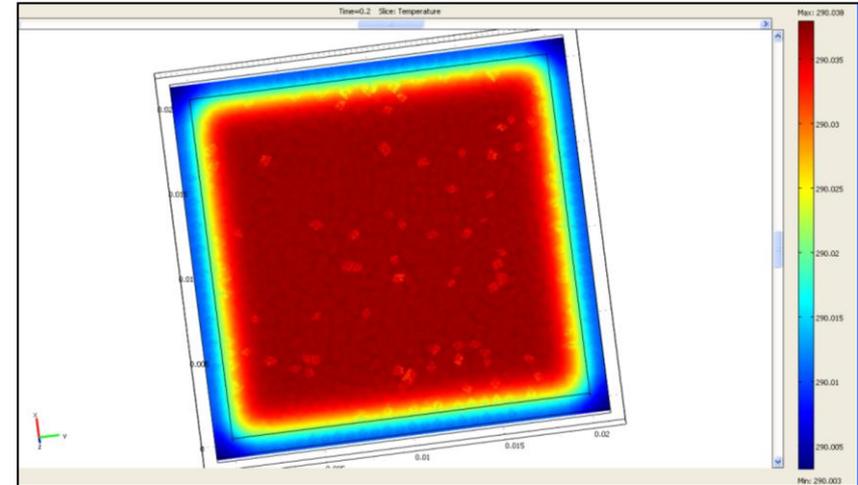
Photon collider technology - Recirculating cavity allows great reduction in laser power

MBI/DESY laser stacking cavity design:

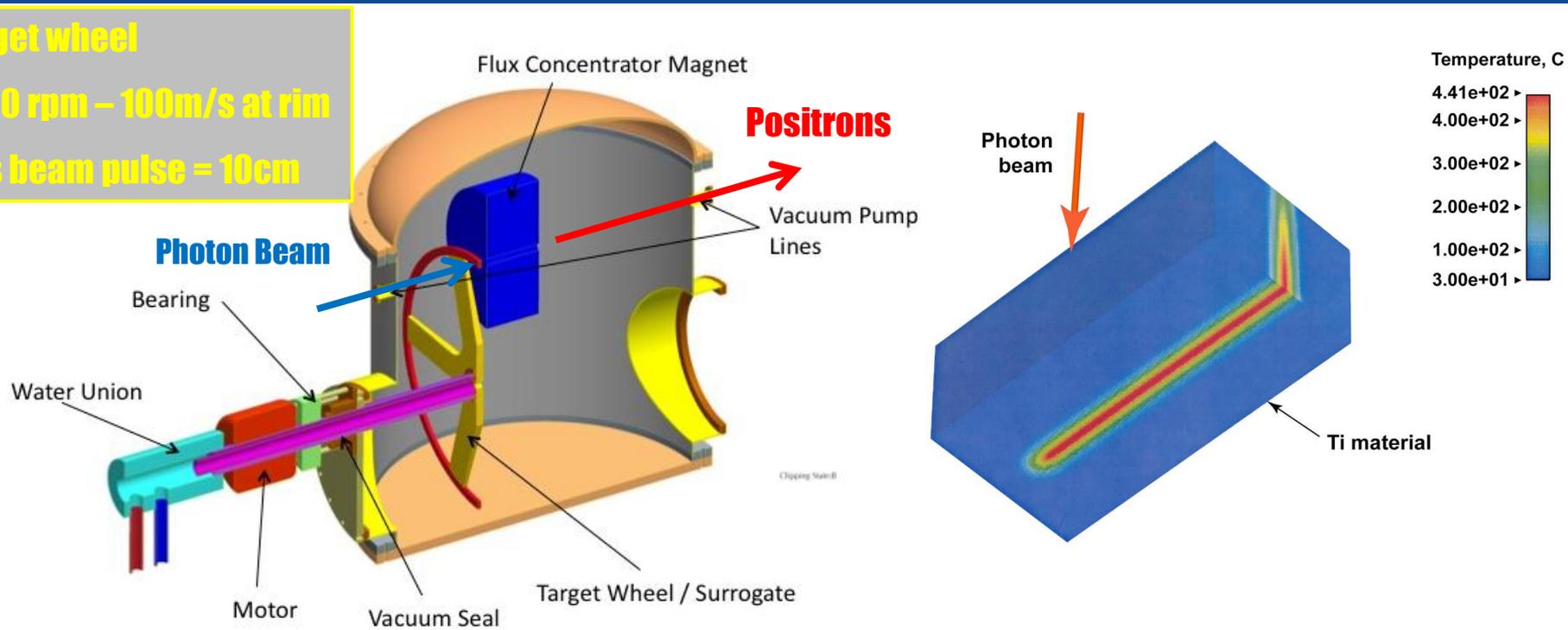
- 337 ns path length
- factor 300 reduction in total laser power



- We have studied the laser requirements to drive this cavity – report in preparation
- With good control of optical distortion and phase effect the factor 300 enhancement can be achieved.
- Laser system is now around \$20M instead of the billion estimated in 2000.
- Laser pump diodes are no longer the dominant cost



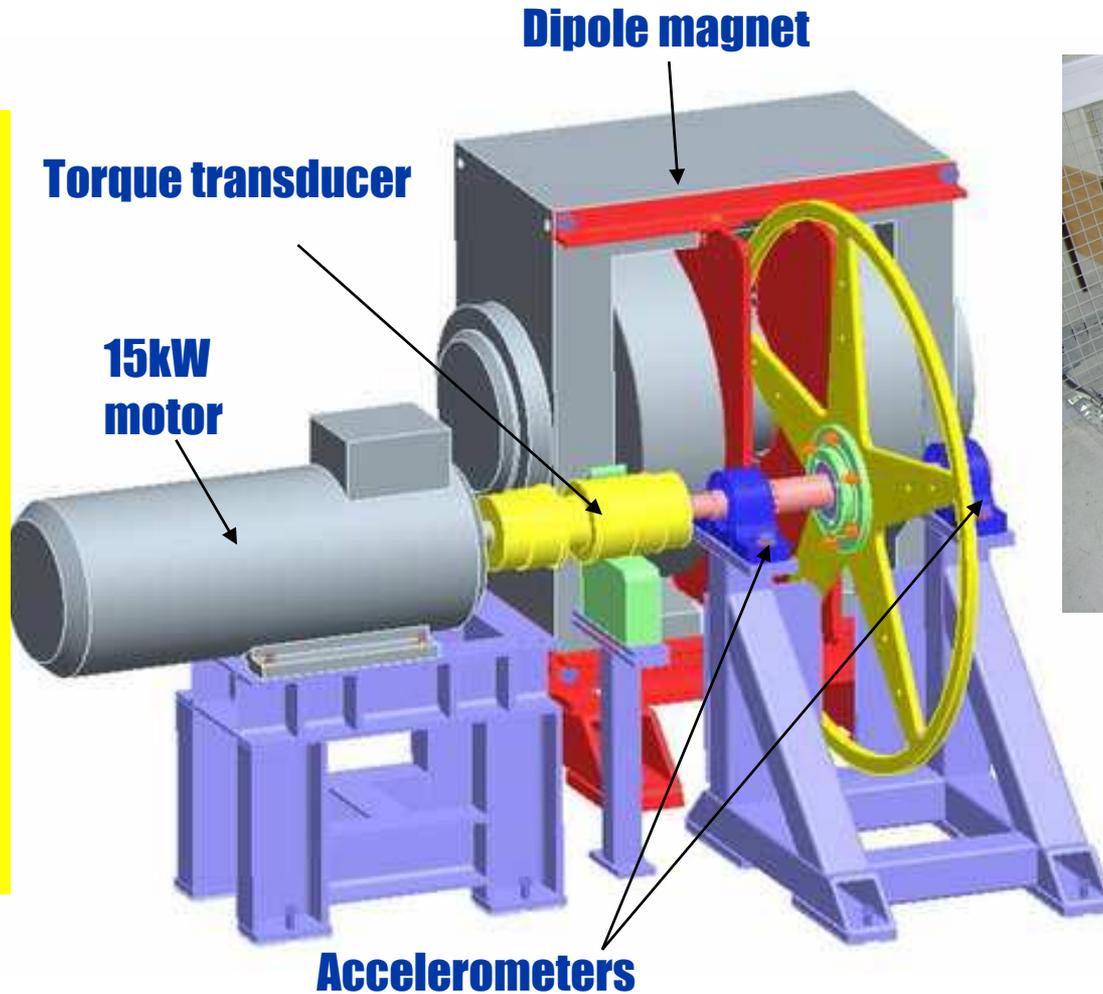
LLNL created concept for rotating target wheel to spread the beam energy over a large area



- Rotation disperses the energy of the 1 ms beam train over 10 cm
- Flux concentrator magnet focuses the positrons for injection into the accelerator

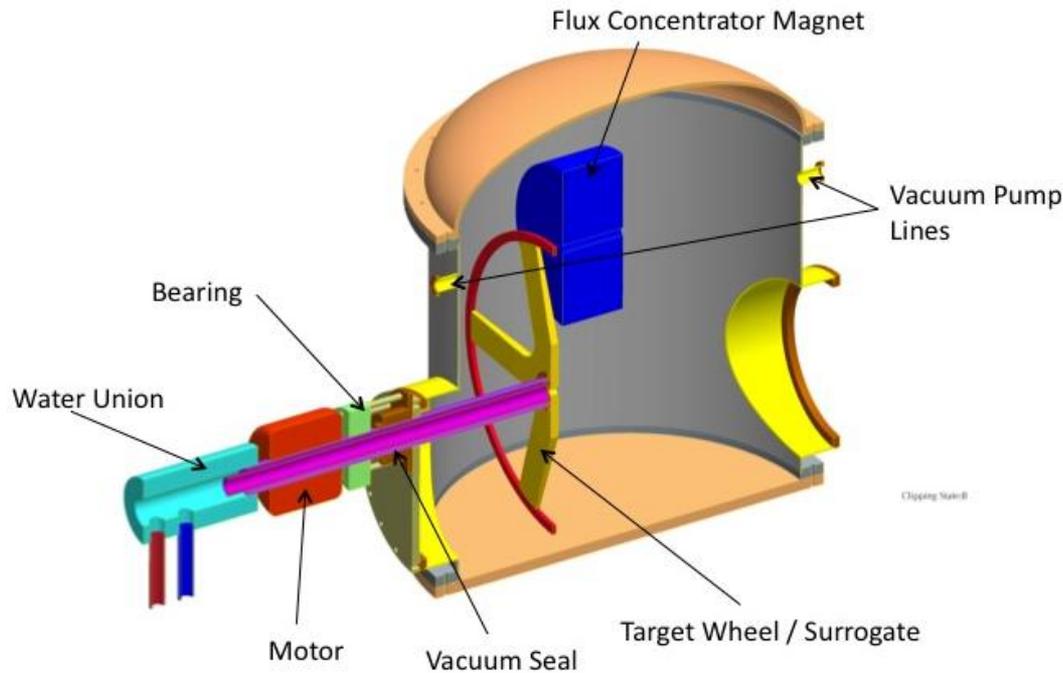
Collaborated with Daresbury lab to test prototype for rotordynamics and eddy current heating.

Ken Davies - Daresbury Laboratory



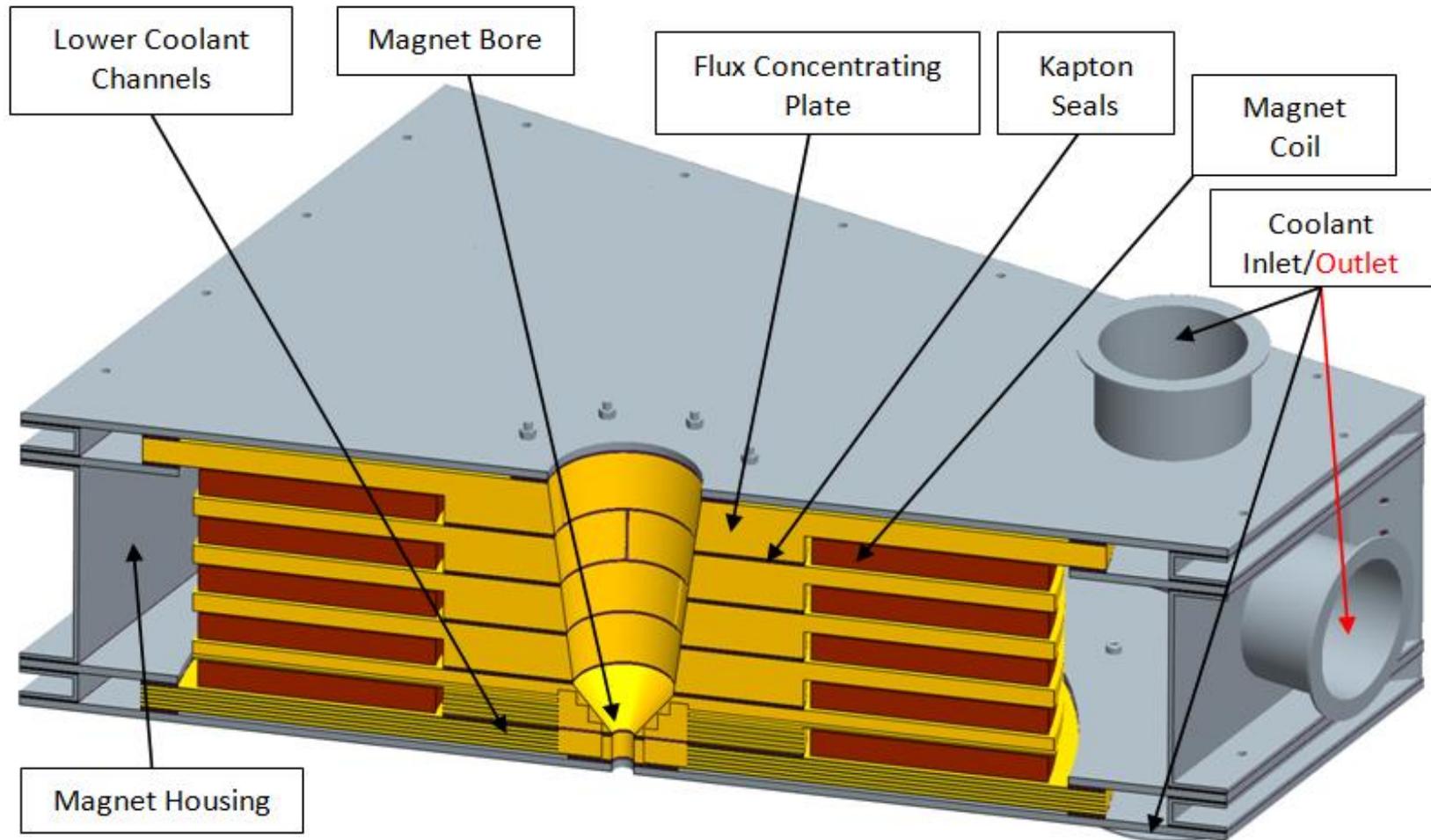
- Test – Rotordynamics
- Test – Mechanical stability
- Benchmark – Eddy current heating from capture magnet

Building Test Stand at LLNL for validation of rotating ferro-fluidic vacuum seal.

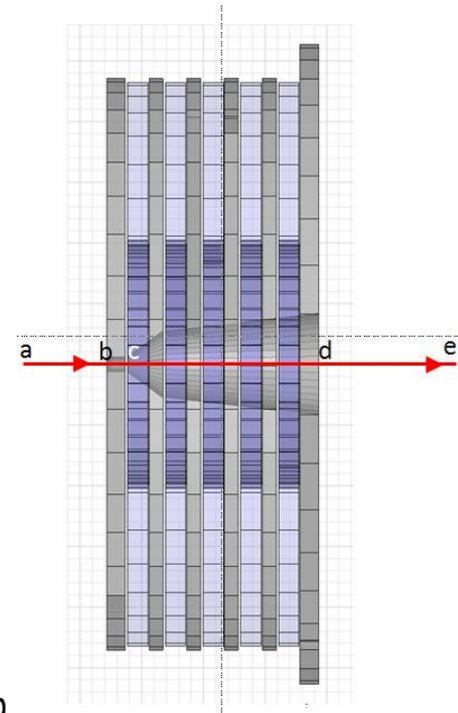
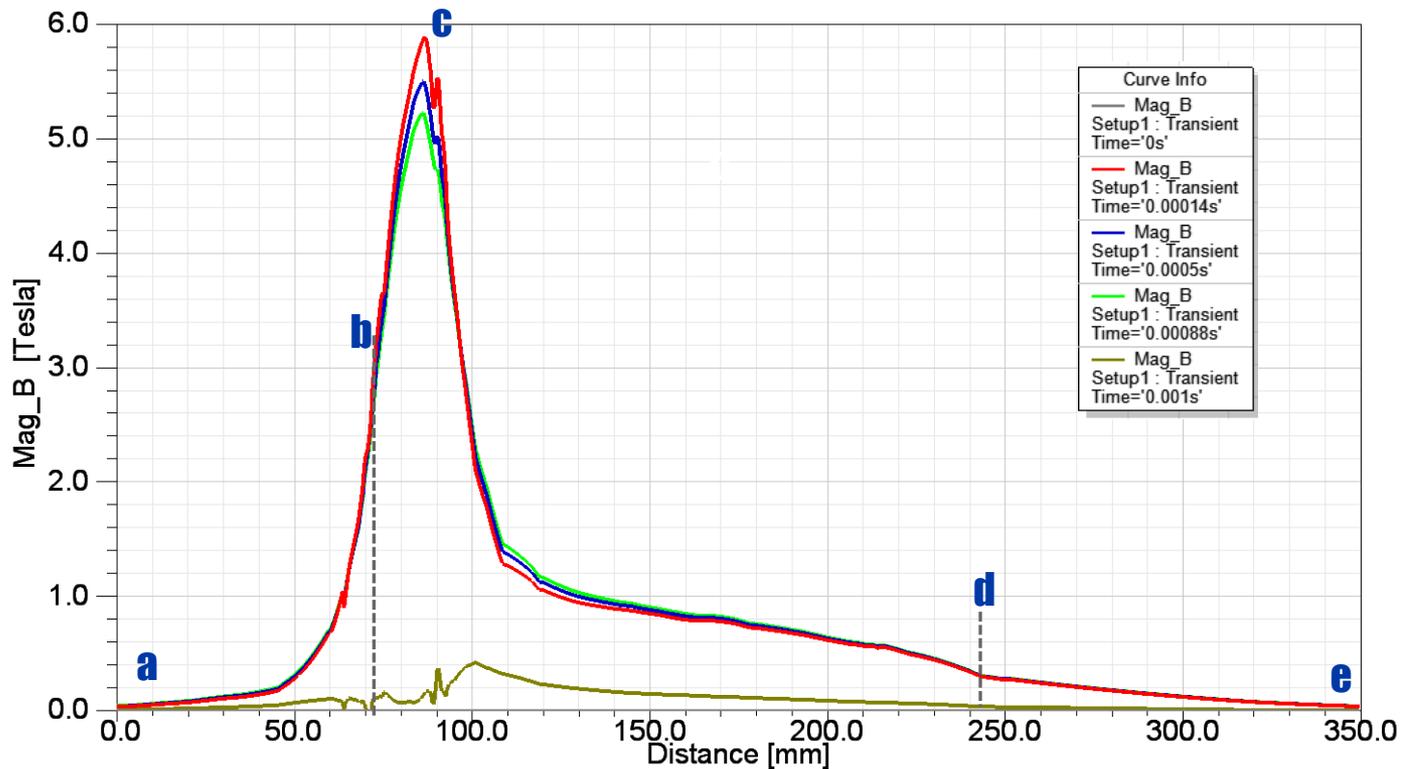


- Current design has rotating ferrofluidic vacuum seals
- Cooling water flows along the shaft
- Test leakage of vacuum/fluids from:
 - Vibration
 - Magnetic field effects

We created a design for a cryogenic pulsed flux concentrator magnet for the positron target capture optics.



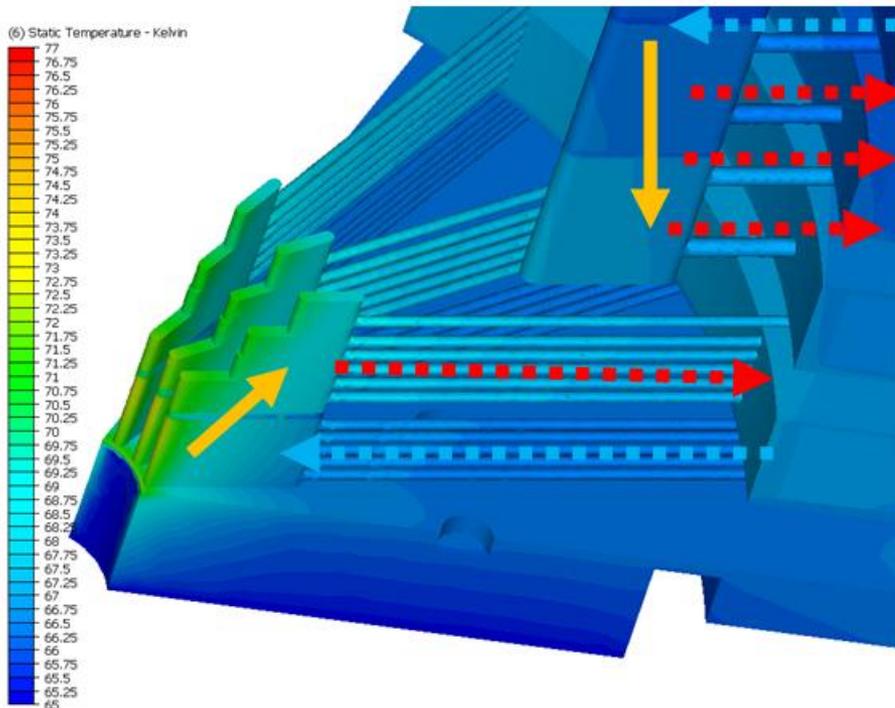
Magnet is cooled to liquid nitrogen temperature to attain the 1 ms flat top needed for ILC



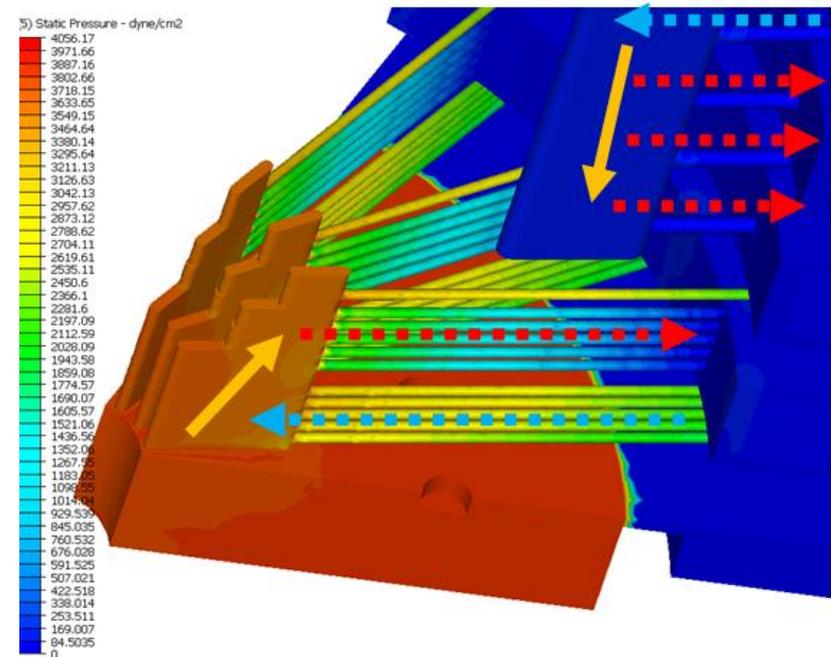
- Field shape optimized in simulations for capture
- Magnet requires 10 kW of liquid nitrogen cooling

System design and FEA analysis of cooling flows, stresses and magnetic fields are complete

Temperature



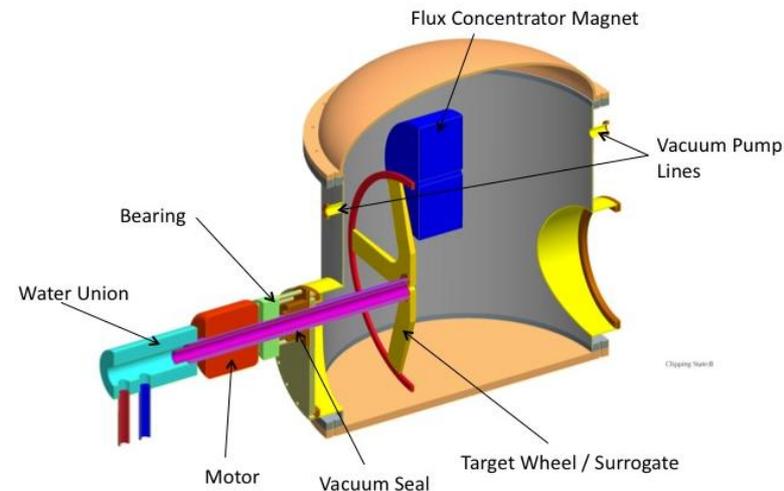
Pressure



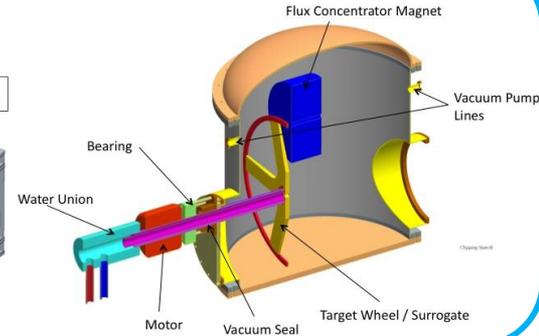
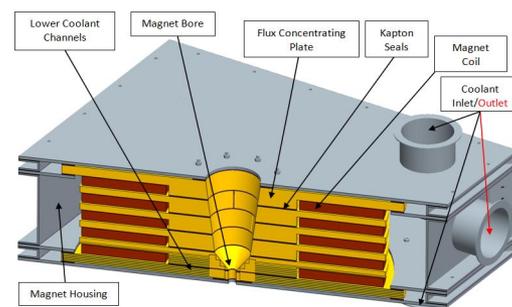
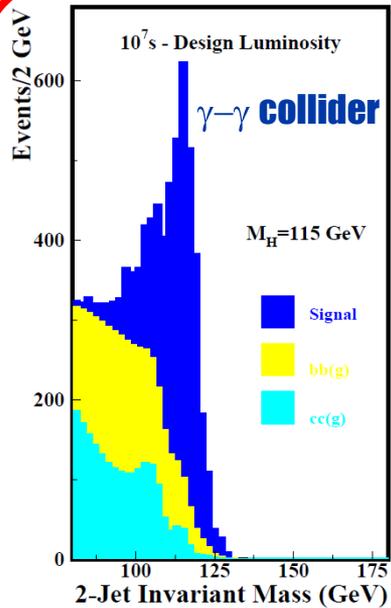
- Finishing detailed engineering designs to manufacture prototype
- Construction and testing at room temperature this year

Prototyping of the Positron Target System will be our task for the next several years

- Prototyping and demonstration tests of the system components will be a multi-year effort
- Engineering of the remote handling system to remove and replace the target assembly once a year is still to be done



A rich history of contribution – and more to come



- LLNL is always looking for ways that its core engineering competencies can enhance the DOE mission in HEP
- We plan on being a vital part of that mission for the foreseeable future